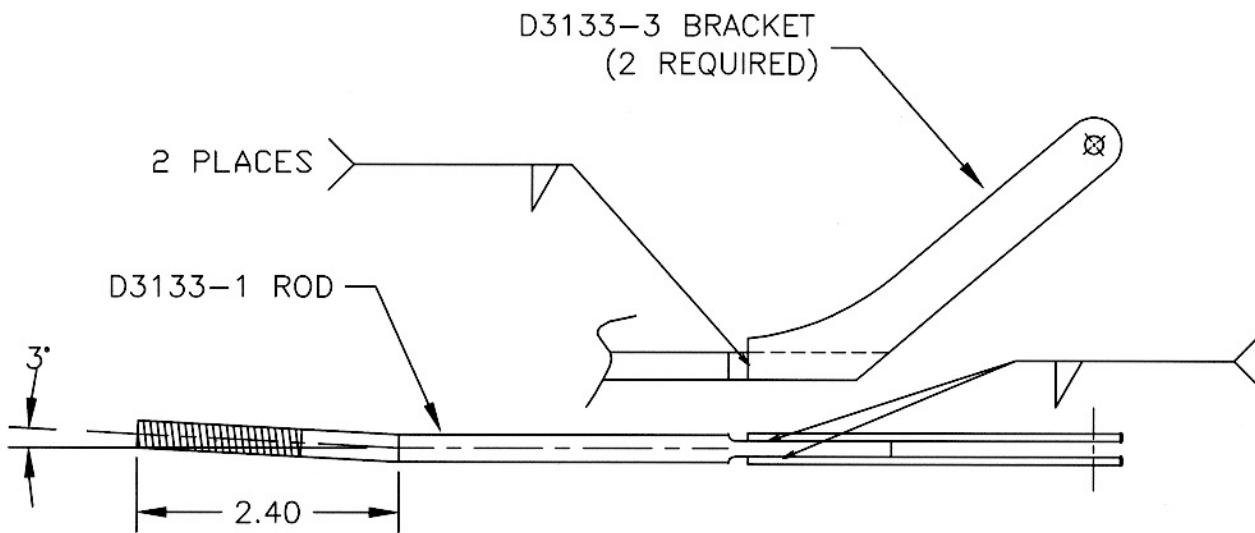


**DART**QA COPY  
ISSUE

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. D3133 REV. B SHEET 1 OF 3
DATE		TITLE ROD WELDMENT SCALE NTS
04.10.18		
A	02.04.18	NEW ISSUE
B	04.10.18	UPDATES NOTES

**RELEASED**  
04.11.23

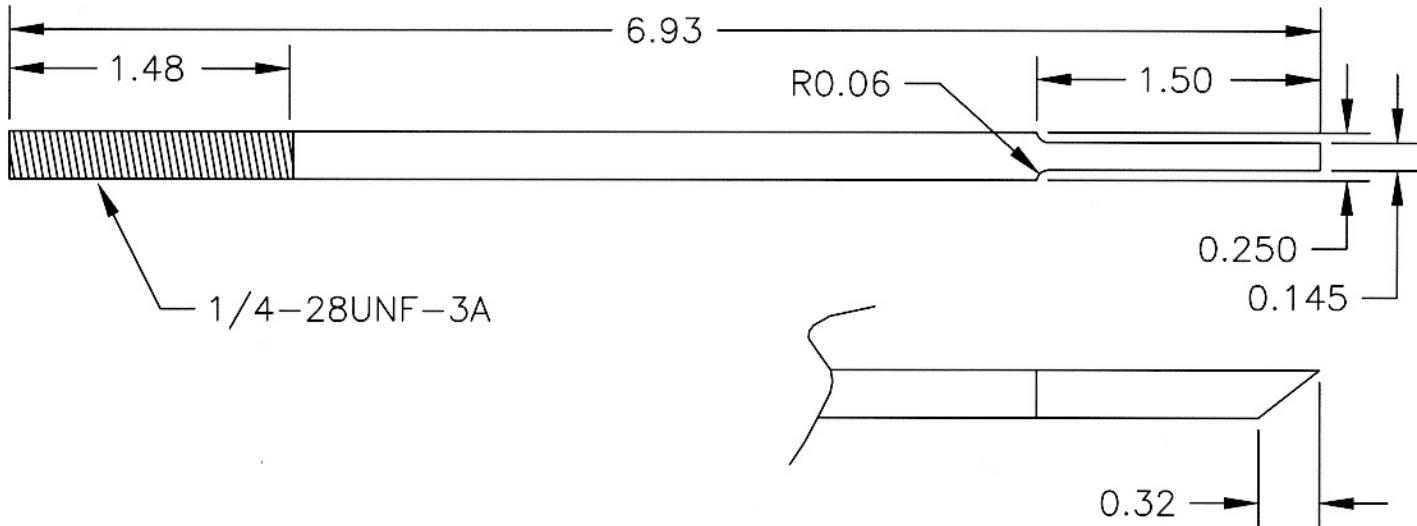
D3133-041 ROD WELDMENT (SHOWN)  
D3133-042 ROD WELDMENT (OPP)

NOTES

- 1) WELD PER DART QSI 004
- 2) FINISH: CAD PLATE PER QQ-P-416F CLASS 1 TYPE II
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) POSSIBLE SUPPLIER: PREMIER P/N B30-23000-21 (D3133-041)  
PREMIER P/N B30-23000-22 (D3133-042)
- 6) IDENTIFY WITH P/N USING FINE POINT PERMANENT INK MARKER

**DART**

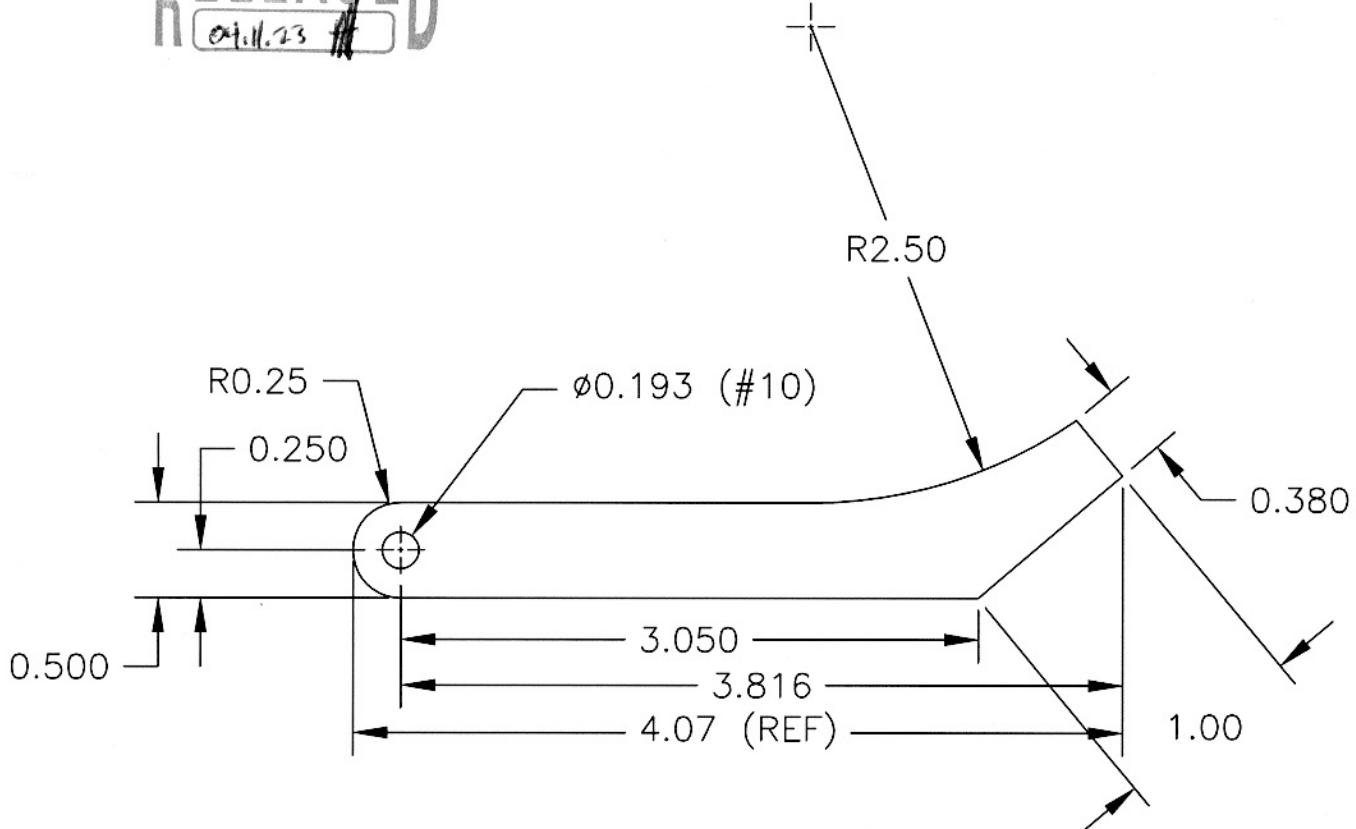
DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. B
		D3133	SHEET 2 OF 3
DATE	TITLE	SCALE	
04.10.18	ROD WELDMENT	1:1	

**RELEASED**  
04.11.23D3133-1 RODNOTES

- 1) MATERIAL: NORMALIZED AISI 4130N ROD PER MIL-S-6758  
(REF DART SPEC M4130N-R)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.015

**DART**

DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3133	REV. B SHEET 3 OF 3
DATE 04.10.18		TITLE ROD WELDMENT	SCALE 1:1

**RELEASED**  
04.11.13 *[Signature]***D3133-3 BRACKET****NOTES**

- 1) MATERIAL: NORMALIZED AISI 4130N SHEET 0.063 THICK PER MIL-S-18729  
(REF DART SPEC M4130N-S.063)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010